



# Bumpon™ Protective Products – Resilient Rollstock

High-performance protection, die cut to your specifications

With Bumpon resilient rollstock, you can customize non-skid feet, spacers or cushions that help protect products from skidding and vibration. Help protect surfaces from marring, staining or abrasion with this high-performance cushioning material that can be die cut by a converter to fit virtually any shape or application.



Typically, Bumpon rollstock die cuts are used on items such as laptop computers, calculators, electronic equipment and housewares. The rollstock material is also a smart choice when you need to cushion a larger area, while the pressure-sensitive backing makes it easy to apply.

You can choose clear or colored options in standard thicknesses up to ¼ inch. Parts can be die cut from rolls of 4½, 9 or 13½ inches wide. There are also three adhesive

options: natural rubber (R-30), an effective solution for a wide variety of applications; synthetic rubber (R-25), a high-performance adhesive offering excellent initial adhesion and peel strength on both low and high surface energy substrates and acrylic (A-20), an excellent choice when there will

be exposure to higher temperatures. When you need your products to stay put and not damage surfaces, Bumpon™ rollstock offers versatility and protection. To learn more about the Bumpon rollstock that's right for your applications, contact your 3M Representative or call 1-800-362-3550.

## 3M™ Bumpon™ Protective Products – Rollstock

Product Series	Standard Colors*	Polyurethane Hardness, Shore A	Standard Adhesive Type	Standard Thickness, Inches	Standard Width, Inches
SJ-5200	Light Brown	25 (foam)	A-20	1/16, 1/8	4½, 9
SJ-5600	Clear	70	A-20	1/32, 1/16, 1/8	4½, 9
SJ-5800	Black, Brown	70	R-30	1/32, 1/16, 1/8	4½, 9, 13½
SJ-5900	Black	36 (foam)	A-20	1/16, 1/8, 1/4	4½, 9, 13½
SJ-6000	Black, Brown	70	A-20	1/32, 1/16, 1/8	4½, 9, 13½
SJ-6200	Black	70	R-25	1/32, 1/16, 1/8	4½, 9, 13½

For Bumpon rollstock products, the last two digits of the product number, for instance, SJ58-16, identify the thickness of the product. Example: Products SJ-5816 (SJ-5800 series), SJ-6016 (SJ-6000) and SJ-6216 (SJ-6200) all have the identical product thickness.

\* Custom colors are available to match your specific background. Call 1-800-362-3550 for more information on customization options.

Adhesives: A-20—acrylic  
R-30—natural rubber  
R-25—synthetic rubber

### Custom Rollstock Specifications

**Adhesives:** 3M high-performance acrylic or rubber-based pressure-sensitive adhesives.

**Material:** Pigmented polyurethane. Hardness: Shore A 70 for SJ-5800, SJ-6000 and SJ-6200 series. Shore A 36 for SJ-5900 series.

**Maximum Width:** 13.5 inches (342.9mm) on selected products. Narrower widths available.

**Minimum Order Quantity:** 100 square yards.

**Minimum Thickness:** Varies with Bumpon product family:  
0.062 inches (1.6mm) for SJ-5900 series.  
0.031 inches (0.8mm) for SJ-5800, SJ-6000, and SJ-6200 series.

**Maximum Thickness:** 0.312 inches (7.9mm) for SJ-5900 series.  
0.187 inches (4.8mm) for SJ-5800, SJ-6000, and SJ-6200 series.

**Thickness Tolerance:** +/- 0.005 to 0.020 inches (0.13 to 0.51mm), depending upon caliper.

**Slitting Tolerance:** +/- 0.031 inches (0.8mm), for 4.5, 9 and 13.5 inch rolls.

### For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550. Address correspondence to: 3M Industrial Tape and Specialties Division, 3M Center, Building 220-7E-01, St. Paul, MN 55144-1000. Our fax number is 651-733-9175. In Canada, phone: 519-451-2500. In Puerto Rico, phone: 787-750-3000. In Mexico, phone 52-5-270-2289.

### Important Notice

3M MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of application. Please remember that many factors can affect the use and performance of a 3M ITSD product in a particular application. The materials to be bonded with the product, the surface preparation of those materials, the product selected for use, the conditions in which the product is used and the time and environmental conditions in which the product is expected to perform are among the many factors that can affect the use and performance of a 3M ITSD product. Given the variety of factors that can affect the use and performance of a 3M ITSD product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M ITSD product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

### Limitation of Remedies and Liability

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**ISO 9002**

This 3M Industrial Tape and Specialties Division product was manufactured under a 3M quality system registered to ISO 9002 standards.



### Industrial Tape and Specialties Division

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